### **CARBURETTOR**

- ☐ Carburettor is a device for atomizing and vaporizing the fuel and mixing it with the air in varying proportions to suit the entire operating range of SI engines.
- ☐ The process of breaking up and mixing the fuel with the air is called carburetion.

## **Functions**

- ✓ It must run the engine smoothly by supplying a correct mixture strength.
- ✓ It must atomize, vaporize and mix the fuel homogeneously with air.
- ✓ It must supply correct amount of air-fuel mixture in correct proportion under all load conditions and speed

## **Carburettor Requirements**

#### Requirements for an ideal carburettor:

- 1. It should provide easy starting of the engine from the cold.
- 2. Provide properly atomized fuel with the correct fuel-air mixture at each speed corresponding to the throttle position.
- 3. Provide the correct fuel-air mixture at each throttle opening under different loads and speeds.
- 4. Enable the engine to run slowly during idling without hunting or mis-firing the engine and thus eliminating undue wastage of fuel.
- 5. Generate maximum acceleration when the throttle is suddenly or slowly opened.
- 6. There should not be any flat spots (hesitation to pick up speed) throughout the throttle opening range.
- 7. It should be so designed that when the throttle is fully opened the maximum quantity of the correct mixture flows into the engine. Sudden bends and restrictions must be avoided.
- 8. Function correctly under different climatic conditions, such as temperature, barometric or altitude and atmospheric moisture changes.

# **Factors affecting Carburetion**

- the quality of the fuel supplied
- the time available for mixture preparation
- the temperature of the incoming air
- the engine speed
- the design of the carburetor

## Remark

- ❖ For high speed engines (3000 rpm), the time available for mixture preparation is very small (0.02 sec).
- The temperature affects the vaporization of fuel. High temperature leads to high rate of vaporization. This is achieved by heating the induction manifold in some cases. However, this causes a reduction in the power output because of decrease in mass flow rate.
- The design of carburetor, as such, is very complicated because the optimum air-fuel ratio varies over its operating range.